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(for software),
designing (for
hardware), and
integrating
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Vahid and Tony

Givargis Department
of Computer Science
and Engineering

University of

California Riverside,

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vahid@cs.ucr.edu [http](http://www.cs.ucr.edu/~vahid)

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implementation and safety etc. Most of these are conflicting requirements i.e.

optimizing one shall not optimize the other: e.g. a cheaper processor may have a lousy performance as far as speed and throughput is concerned.

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