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the monitoring and maintaining of the quality of products and services. One method, referred to as acceptance sampling, can be used when a decision must be made to accept or reject a group of parts or items based on the quality found in a sample.

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control (SQC) is a statistical method for finding whether the variation in the quality of the product is due to random causes or assignable causes.

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This book is about the  
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use of modern statistical methods for quality control and improvement. It provides comprehensive coverage of the subject from basic principles to state-of-art concepts and applications.

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control provides off-line tools to support analysis- and decision-making to help determine if a process is stable and predictable. When SPC and SQC tools work together, users see the current and long-term picture

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