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$f = \frac{T}{N} \cdot t$     $D \cdot N \cdot S = 60 \cdot S = D \cdot n \cdot 40 \cdot N \cdot N \cdot 9 \cdot D - d$  length of workpiece

Set-over = 2 length of taper length of workpiece Set-over = Ratio 2

$X \tan = 2L$  Leading angle =  $90 - (\text{Helix angle} + \text{clearance angle})$  Foll

' ' ° ' ' ° owing angle =  $90 + (\text{Helix angle} - \text{clearance angle})$

Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND

REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance

from the centre of one pin to the centre of the next pin. ... Microsoft

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Machining A material removal process in which a sharp cutting tool is used to mechanically cut away material so that the desired part

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geometry remains • Most common application: to shape metal parts

- Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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