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Program Runs Output Image (PLC  
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reads the input data table then writes to a  
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Abstract. Part programming functions available within state-of-the-art CAD/CAM systems fail to generate high quality part programmes, in most cases due to limited built-in manufacturing expertise. The development of computer applications that implement sound machining practices and provide manufacturing expertise to part programmers is a key issue, if robust programmes enabling the use of high material removal rates, are to be achieved.

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communications through documentation, and to create a database for manufacturing. CAD output is often in the form of electronic files for print, machining, or other manufacturing operations. The term CADD is also used. Its use in designing electronic systems is known as

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